

Quality Control

Work Order ID 138799

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138799

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Item ID: D212-725-1-185F

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Angle Web

Stop ***NS2***

Start Date: 11/12/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/23/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							DAS 9 9-89
Quality Control									
121	Chemical Conversion Coat per QSI005 4.1	0.00							
121									
HandFinish	Memo	0.00							
Hand Finishing									
122	QC3- Inspect Part Finish	0.00							
122									
QC	Memo	0.00							DAS 9 9-89
Quality Control									

2 DEC 21 20152 0 15-12-21 12

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Item ID: D212-725-1-185F Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Angle Web
 Start Date: 11/12/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 12/23/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>815B</u>	0.00							
130						<u>2</u>	<u>DAS</u>		
Packaging	Memo	0.00					6		
Packaging	***FLAT PATTERN ONLY***						9-89		DEC 22 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							<u>MLJ</u> <u>15-12-23</u>
Quality Control									

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Picklist Print

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Work Order ID: 138799

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Parent Item: D212-725-1-185F

D212-725-1-185F

Parent Item Name: Angle Web

Start Date: 11/12/2015

Required Date: 12/23/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.07.19 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6S.063		Purchased		No		100	sf	41.3000	0.2835	0.596842			

M7075T6S 063

7075-T6 Sheet .063

02/15/12/21

Location

MAT019

116031

Loc Qty

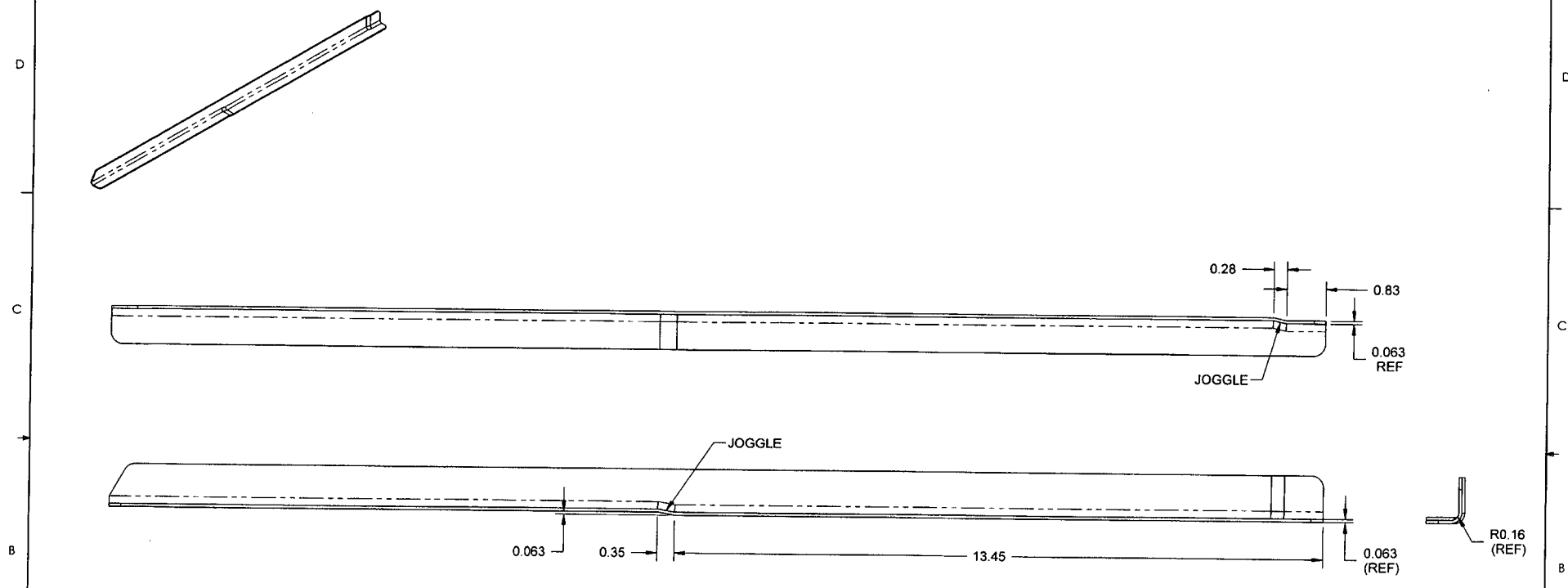
41.3

41.3

Loc Code

-6

8 7 6 5 4 3 2 1



D212-725-1-185 ANGLE
(MAKE FROM D212-725-1-185F FLAT PATTERN)

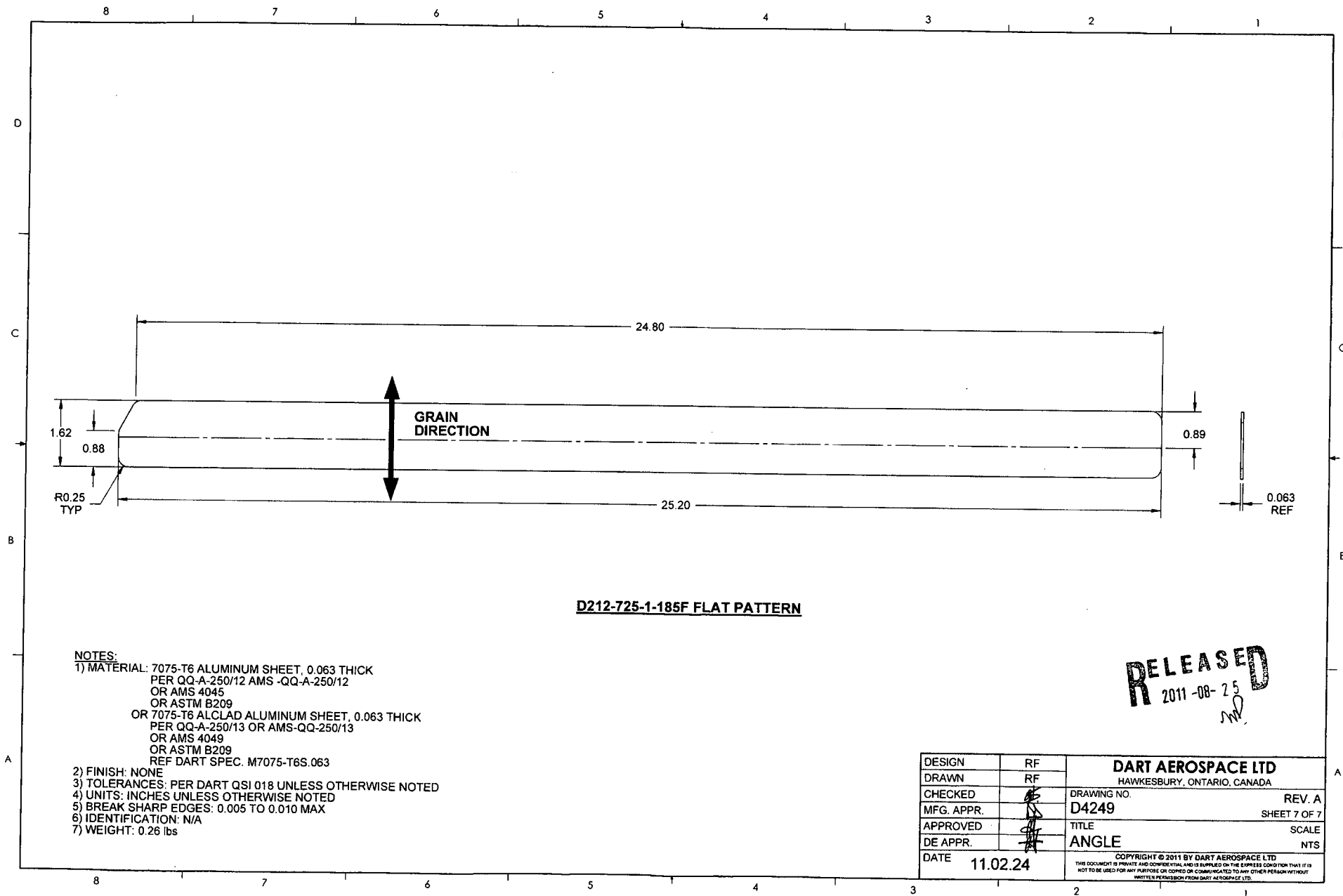
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2011-08-25

20151218 SH 138799

- NOTES:
- 1) MATERIAL: MAKE FROM D212-725-1-185F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.25 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4249	SHEET 6 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ANGLE	NTS
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8 7 6 5 4 3 2 1



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